

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 9/11/2007 10:58:36 AM
User: Chantal Lavoie

Process Sheet

Customer:

Drawing Name: GUIDE TOOL

Job Number: 34550

Part Number: D36571

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



(24)

Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

BL 07.09-20

7.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



24

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

1/10/24 54

8.0 PACKAGING 1 PACKAGING RESOURCE #1



RE 07.10.15

Comment: PACKAGING RESOURCE #1

Identify with P/N and B/N using a permanent fine point marker, then Stock
Location: Fl/015 24 50

ENGINEERING
APPROVAL

9.0 QC21 FINAL INSPECTION/W/O RELEASE



24

Comment: FINAL INSPECTION/W/O RELEASE

1/10/23

Job Completion



u

07.10.22

SITIVE RECALL

CTIVE 07.09.11 AUTH W

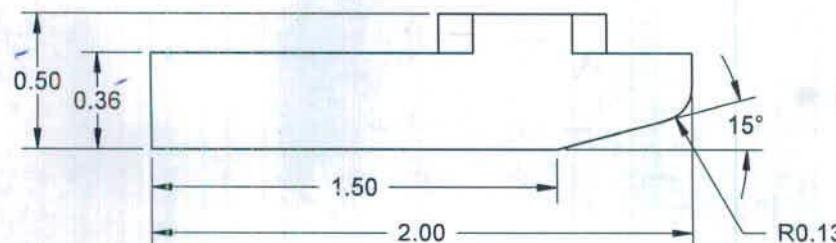
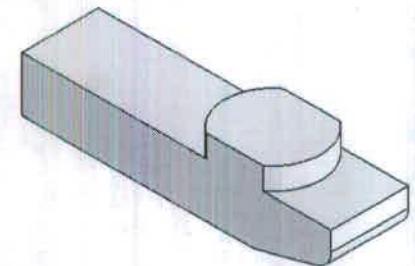
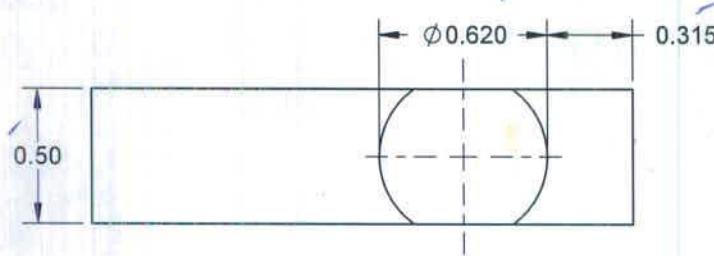
ED LE DATE 07.10.24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



WES
55

**D3657-1 GUIDE TOOL
(WAS GENEVA P/N G12170)**

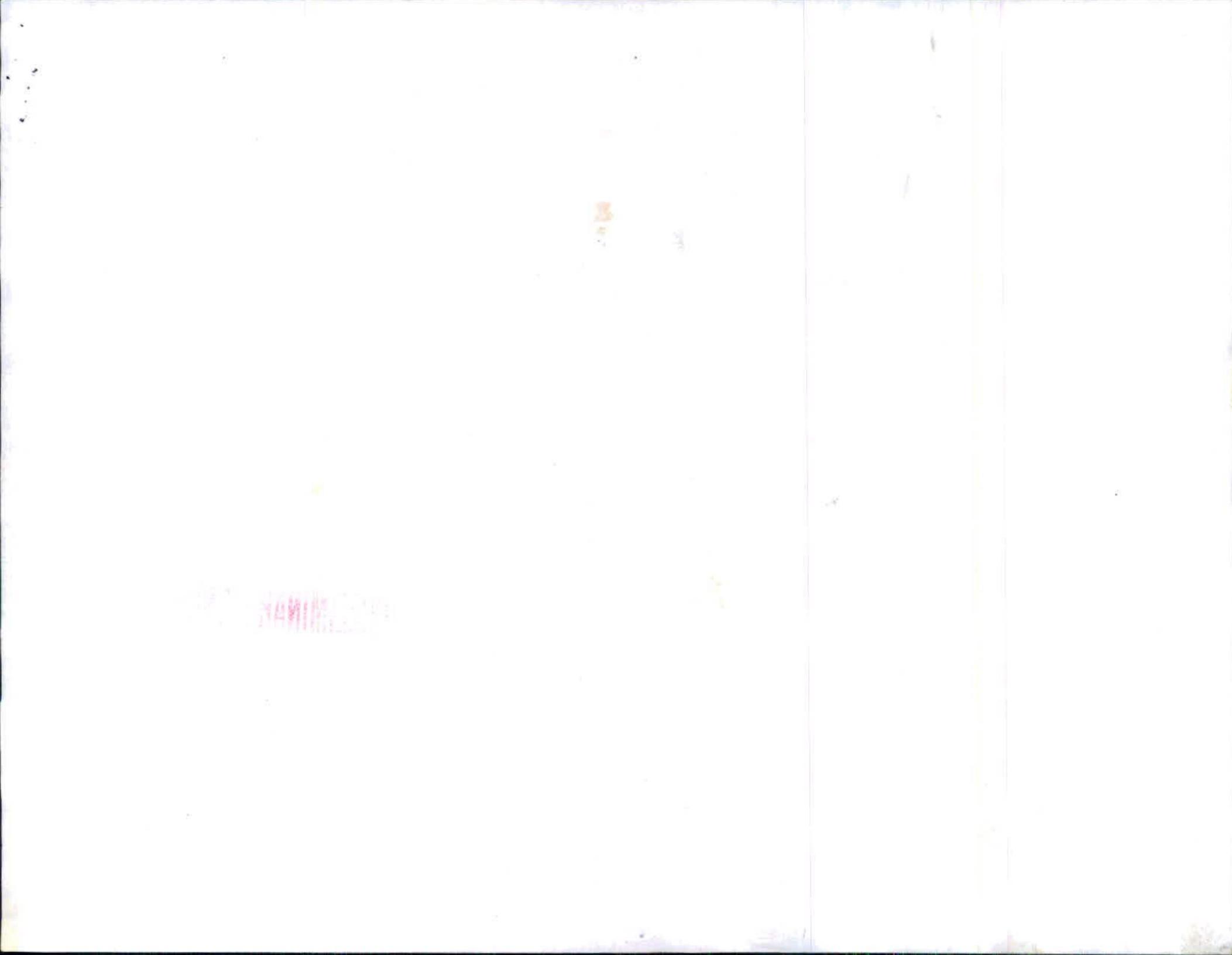
PRELIMINARY ISSUE

07.09.07 16

NOTES:

- 1) MATERIAL: 6061-T6 (OR T651/-T6510/-T6511/-T62) ALUMINUM BAR PER QQ-A-225/8 OR QQ-A-200/8 OR AMS 4117/4128/4115/4116/4160 (REF DART SPEC M6061T6B)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3657-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.04 lbs

A	NEW ISSUE; REPLACES G12170		LE	07.07.27		
REV.	DESCRIPTION		BY	DATE		
DESIGN	CLB	DART AEROSPACE USA, INC. PORT HADLOCK, WA				
DRAWN	EF	DRAWING NO.	REV. A			
CHECKED	BB	D3657	SHEET 1 OF 1			
MFG. APPR.	EE	TITLE	SCALE			
APPROVED	NP	GUIDE TOOL	3:2			
DE APPR.		COPRIGHT © 2007 BY DART AEROSPACE USA, INC.				
DATE	07.07.27	THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.				



DART AEROSPACE LTD	Work Order:	34550
Description: guide tool	Part Number:	D3657-1
Inspection Dwg: D3657 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

✓

First Article

Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
.50	$\pm .030$.498	✓			
$\phi .620$	$\pm .010$.621	✓			
.315	$\pm .010$.316	✓			
.50	$\pm .030$.499	✓			
.36	$\pm .030$.355	✓			
1.50	$\pm .030$	1.510	✓			
2.00	$\pm .030$	2.002	✓			
.130	$\pm .030$.130	✓			
15°	$\pm 4\frac{1}{2}^{\circ}$	15°	✓			
...

Measured by:	J.F.	Audited by:	SG	Prototype Approval:	LG
Date:	07/09/20	Date:	07-09-20	Date:	07-09-20
Rev.	Date	Change		Revised by	Approved

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	

